



# **APPLICATIONS**

INDUSTRIAL : Pumping Effluent, Water, Storm Water PUBLIC UTILITIES : Sewage, Storm Water Pumping

MARINE : Pumping water from Docks, Ports, Vessels

CIVIL : Dewatering foundations, Construction Trenches and Pits

## **FEATURES**

The pumps are portable and self priming. Fitted with Electric Motors in Monoblock design. Sealed with double mechanical seal. Ideal for pumping contaminated liquids with fine solids, sands or such other liquids. Non clogging design. rubber lined wearing parts. Heavy duty bearing.Built - in overload protection. Supplied with 20 mtr. ( † 1 Mtr.) cable as standard.

## **COOLING SYSTEM**

The pumped liquid passes through a chamber surrounding the Electric Motor and goes up to the delivery passage of the pump. The heat generated by the motor carried away by liquid during pumping / Designed for continuously working at rated output.

#### STANDARD MATERIALS OF CONSTRUCTION

Impeller : SS - 304 (available in other materials )

Shaft: SS - 304
Diffuser: Rubber Lined
Wear Plate: Rubber Lined

Motor : Suitable for 415 (  $\pm$  10% ) Volts, 50Hz / 3ph power supply.

Available for different voltage range.

# **MECHANICAL SEAL**

Two mechanical seals are independent of each other for sealing the Electric Motor and are lubricated by oil.

UPPER SEAL LOWER SEAL Carbon Vs Ceramic TC Vs TC

## **BEARING**

Deep grove heavy duty ball bearings are used and are lubricated by grease on top, bottom by oil. In higher models angular contact thrust bearings are used.

#### **OIL CHAMBER**

Oil in the Chamber lubricates Mechanical seal hence life of the Mechanical

Seals are enhanced.

Air on top of the cooling Chamber prevents excessive pressure rise in Air Chamber.

## **INSTALLATION**

The pumps can be easily installed in either STANDING POSITION or SUSPENDED.

	PERFORMANCE TABLE														SPEED : 2900 RPM			
Model	Del. Size mm	Size of Solid mm	Head in Meters V/s. Discharge in LPM												Weight Kgs.	Dimensions W x H		
			5.0	7.5	10.0	12.5	15.0	17.5	20.0	22.5	25.0	30.0	40.0	HP / kW	(Approx.)	in mm		
SDR -10	50	8	300	220	150	70								1 / 0.75	16	210 x 470		
SDR-15	50	8	430	360	280	220	110							1.5 / 1.1	28	210 x 470		
SDR-20	65	8	550	400	375	300	135							2 / 1.5	32	260 x 600		
SDR-30	80	8	875	700	600	500	300							3 / 2.2	48	260 x 600		
SDR-50	80	12	1300	1100	1000	850	650	450	225					5 / 3.7	50	450 x 680		
SDR-75	80	14	1450	1300	1200	1000	875	750	550	375				7.5 / 5.5	67	450 x 680		
SDR-100A	80	14			1800	1500	1250	1050	850	625				10 / 7.5	72	450 x 680		
SDR-100B	80	14					1650	1500	1350	900	800			10 / 7.5	75	450 x 680		
SDR-250	150	20					3600	3400	3300	3100	2600	2400	900	25 / 18.5	165	655 x 745		



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# STANDARD MATERIALS OF CONSTRUCTION

Impeller : SS - 304 ( available in other materials )

Shaft : SS - 410 Wear Plate : FG - 200

Motor : Suitable for 415 ( ± 10% ) Volts, 50Hz / 3ph power supply.

Available for different voltage range.

# **BEARING**

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MDR -10	50	8	300	220	150	70								1 / 0.75	24	210 x 470	
MDR-15	50	8	375	320	265	180								1.5 / 1.1	25	210 x 470	
MDR-15(1PH)	50	30	285	160	60									1.5 / 1.1	25	260 x 510	
MDR-20	50	8	550	400	375	300	135							2 / 1.5	32	260 x 600	
MDR-30	50	8	600	525	430	350	200							3 / 2.2	48	260 x 600	
MDR-50	80	20	1000	950	900	835	740	600	475	300				5 / 3.7	60	336 x 538	
MDR-75	80	14	1450	1300	1200	1000	875	750	550	375				7.5 / 5.5	80	450 x 680	
MDR-100A	80	14			1800	1500	1250	1050	850	625				10 / 7.5	99	450 x 680	
MDR-100B	80	14					1450	1400	1305	900	800	600		10 / 7.5	99	450 x 680	
MDR-250	150	20					3600	3400	3300	3100	2600	2400	900	25 / 18.5	220	655 x 745	

A Solution to your problems not just a pump.

#### PUMP ENGINEERING CO. PVT. LTD.

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